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(54) Title: HI–SPEED DETERMINISTIC APPROACH IN DETECTING DEFECTIVE PIXELS WITHIN AN IMAGE SENSOR

(57) Abstract

What is disclosed is a method including downloading a sequence of images from an image sensor, and then marking on a map a pixel location of the sensor defective if a Defective Vote score exceeds a first threshold, the score tallied over all captured images. The defective pixel map is stored on a host computer, which performs the defective pixel detection on behalf of the sensor, rather than directly on the device incorporating the image sensor.

HI-SPEED DETERMINISTIC APPROACH IN DETECTING
DEFECTIVE PIXELS WITHIN AN IMAGE SENSOR

BACKGROUND OF THE INVENTION

1.   Field of the Invention

The invention relates generally to imaging. More
specifically, the invention relates to detecting defective
pixels in an image sensor.

2.   Description of the Related Art

Imaging devices such as digital cameras and scanners
may have as one component, an image sensor which is
manufactured as a CCD (Charge Coupled Device), CID (Charge
Injection Device) or CMOS (Complementary Metal-Oxide
Semiconductor) device. The image sensor is composed of an
array of "sense" or pixel locations which captures energy
from a illuminant, often converting this energy into a
concrete measure such as an intensity value. In most
cases, imaging sensors will have a certain number of pixel
locations which are "defective" due to fabrication or
manufacturing errors. It is extremely difficult, if not
impossible, to guarantee during such
fabrication/manufacturing that none of the pixels in the
sensor will be defective. A "defective" pixel of a sensor
is one which when exposed to an illuminant will produce a
different intensity value or response than that of a "fully
functional" pixel when exposed to that same illuminant. In
other words, the defective pixel is abnormally
sensitive/insensitive to light than a fully functional
pixel. Such defects if not detected and then compensated
for, may cause the captured image to be of less visually

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perceived quality and if prominent can detract the attention of the viewer towards the defective pixel(s).

Defects in pixel locations can be split into three categories—Stuck High, Stuck Low and Abnormal Response. A Stuck High defective pixel is one which always responds to the lighting condition by producing a high intensity value. For instance, if the intensity of pixels ranges from 0 to a high of 255, a Stuck High pixel would always respond to lighting with a value of, for instance, 255, even if actual measured intensity for that location of the scene would be 25, for example, if captured by a functional pixel. A Stuck Low defective pixel is one which always responds to the lighting condition by producing a low intensity value. A Stuck Low pixel may respond with a value of 5 even though a functional pixel would show the intensity value to be 200, 100 etc. A pixel with an Abnormal Response defect has no absolute, but rather a relative variance from a functional pixel. For instance such a pixel would inaccurately respond by a particular percentage, such that, for instance, were a functional pixel would read a value X, the Abnormal Response defective pixel would respond with a value 1.25*X. The Abnormal Response is thus proportional or relative to the intensity being captured, rather than an absolute high or low. Pixels exhibiting any of these types of defects should, desirably, be corrected or compensated for.

The first step in any such compensation is the detection of which pixels are in fact "defective". Conventionally, such detection is performed by identifying the defective pixel locations in a controlled environment, such as during quality control for the sensor as a whole, after the sensor is fabricated. The identified locations

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are recorded and then transferred to some non-volatile
memory on the device in which the sensor is used such as on
a digital camera. In modern "mega-pixel" image sensors,
where the total size of the sensors have on the order of
1000 by 1000 pixels, many pixels may be defective. The
extra memory needed to store the defective pixel locations
adds to the total cost/time-to-manufacture of the device
and also requires actual data transfer during the process
of assembling/integrating the sensor into the device. The
defective pixel locations must be separately stored prior
to device assembly into a fixed memory such as a hard disk.
Once the defective locations are stored, signal processing
techniques post image capture may be used to correct the
defective pixels. A more arbitrary way of correction image
defects, which has also been utilized, is to not detect
defective pixels, but treat the unknown defects as noise
and apply an image-by-image noise removal technique to the
entire sensor output (image). While avoiding memory cost
and data transfer during assembly, such techniques have the
disadvantage of being computationally expensive to
implement and of potentially reducing the sharpness of the
image, which is a key to visual appearance.

For these reasons, there is a need for a method to
detect and compensate for defective pixel locations without
adding to the time/cost of manufacture of the device and
without sacrificing image quality or adding to the
computation requirements during image processing on the
device in which the sensor is to be employed.

SUMMARY

What is disclosed is a method including downloading a
sequence of images from an image sensor, and then marking

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on a map a pixel location of the sensor defective if a
Defective Vote score exceeds a first threshold, the score
tallied over all captured images.

BRIEF DESCRIPTION OF THE DRAWINGS

The objects, features and advantages of the method and
apparatus for the present invention will be apparent from
the following description in which:

Figure 1 is a flow diagram of an embodiment of the
invention.

Figure 2 is a flowchart of one embodiment of the
invention.

Figure 3 shows the determining of an MND (Minimum
Neighboring Distance) according to an embodiment of the
invention.

Figure 4 is a block diagram of an image processing
apparatus according to an embodiment of the invention.

Figure 5 is a system diagram of one embodiment of the
invention.

DETAILED DESCRIPTION OF THE INVENTION

Referring to the figures, exemplary embodiments of the
invention will now be described. The exemplary embodiments
are provided to illustrate aspects of the invention and
should not be construed as limiting the scope of the
invention. The exemplary embodiments are primarily
described with reference to block diagrams or flowcharts.
As to the flowcharts, each block within the flowcharts
represents both a method step and an apparatus element for
performing the method step. Depending upon the
implementation, the corresponding apparatus element may be

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configured in hardware, software, firmware or combinations
thereof.

Figure 1 is a flow diagram of an embodiment of the
invention.

In the various embodiments of the invention, a
deterministic software approach to defective pixel
detection is disclosed. When an image capture device such
as a digital camera is connected to host machine such as a
PC (Personal Computer), this approach may be executed so
that a hardware on-device map of defective pixel locations
need not be maintained. A pre-defined number of input
images are first scanned by the imaging device. For each
pixel, a "Defective Vote" score is tallied by checking a
condition which considers a neighborhood of the pixel under
consideration. For each scanned image in which the
condition is satisfied, the score is increased. When the
score is tallied for all the scanned images, the defective
decision is reached. If the pixel is found to be
defective, it is written to a map stored on the host. The
process is repeated until all pixel locations in the
imaging device have been classified. The map of defective
pixel locations is stored on the host and can be accessed
when an image captured by the imaging device needs to be
enhanced, filtered or otherwise processed.

With this framework in mind, **Figure 1** illustrates a
logic flow that can achieve defective pixel detection in a
deterministic manner. First, the camera or imaging device
containing the sensor under examination is connected to a
host such as a PC. Then, a series of N images are captured
by the image capture device. The more images captured, the
more likely that the deterministic approach is accurate.
Also, as described in more detail below, the exposure time

of the camera or imaging device and the nature of lighting
can be controlled to increase the detection rate.
Presumably, for a Stuck Low (or abnormal response)
condition, the longer the exposure time of the sensor to
capture the light in the same scene, the more likely that
the resulting pixel values can be deterministically
evaluated for defectiveness.   Likewise, the Stuck High
defect can be more readily detected if the exposure time is
decreased a certain amount. For example, the brighter the
scene, the easier it is to detect a Stuck Low or abnormal
response defects. Likewise, the dimmer the scene, the
easier it is to detect Stuck High defects.

Initially when the approach is first executed, it is
assumed that all the pixel locations are unknown or
indeterminate (i.e., classified neither defective nor
functional). For each pixel, the deterministic approach
illustrated in more detail in **Figure 2** is repeated.
According to one embodiment of the invention, a measurement
is performed in each captured image by considering the
minimum neighboring distance (MND) of surrounding pixels
whether the neighborhood is composed of all monochrome
pixels or only those in a particular color plane (such as
Red, Green or Blue) of a Bayer Pattern CFA (Color Filter
Array). Next, the MND is compared to a threshold. For the
given pixel, the MND at each scanned image is compared to a
threshold. Based on this comparison, a "score" is then
tallied. If the score exceeds yet another threshold
number, the pixel is marked defective. As each pixel is
thus classified a map of defective pixel locations is
stored onto the host. This process continues until all
pixels in the image have been classified. Advantageously,
the completed map of defective pixel locations may then be

accessed so that corrective measures such as noise
reduction, defective pixel replacement and other image
processing mechanisms may be undertaken. This has an
intended advantage of also eliminating the need for storing
defective pixel location data on the sensor device, camera
and also the need for determining it during manufacture.
Alternatively, rather than capturing all images before
processing begins, it may be possible to process each image
as it is captured such that these images need not be stored
and downloaded.

Figure 2 is a flowchart of one embodiment of the
invention.

Figure 2 illustrates the basic procedure that each
pixel is subjected to determine whether or not it is
defective. First, an initialization step is performed to
set-up the variables used in the procedure (block 210). If
(i,j) represents the row (i) and column (j) location of the
pixel under consideration, then $D(i,j)$, which is the
defectiveness of pixel $P(i,j)$ is assigned the value of 0
initially since it is assumed to be functional (block 210).
Likewise the Defective Vote score $H(i,j)$ for that pixel
$P(i,j)$ is initially set to zero (block 210). A counter
variable "k" used to track the current number of the
captured image being used for the tally is also set to zero
(block 210).

At block 220, the count k is compared against N, the
total number of images captured for the purpose of
defective pixel detection. If k<N, then the score tallying
proceeds (to block 230); otherwise, when the last image has
been utilized in tallying the score, the defective pixel
image map is written out with the value of $D(i,j)$ (block
250). During score tallying, first, the variable k, which

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was initially zero, is incremented by 1 to indicate which
captured image is currently being considered for the tally
(block 230). The tally is determined by first computing
the MND about the pixel P(i,j) (block 240). The MND is
then compared to a pre-defined threshold T (block 242).
The value of T may be chosen depending upon a number of
device dependent factors, such as sensor noise and/or the
desired "false positive" rate (the rate of mis-classifying
functional pixels as defective) and the "false negative"
rate (the rate of mis-classifying a defective pixel as
functional). While ideally both should be avoided, in most
cases it is more acceptable to have false positives than
false negatives. The threshold T may also be determined at
the time of sensor/device quality control testing and
stored on or provided with the device.

If the MND does exceed the threshold T, then the score
H(i,j) is increased by 1 (block 244). If not, H(i,j)
remains at its former value. This vote tallying according
to the MND, which is illustrated in blocks 230-244, is
continued until k>N, i.e. until the last of the captured
images is utilized in the tally. When the last of captured
images have been analyzed for the tally, the score H(i,j)
is compared to [N/2], where [x] is the number x rounded to
the nearest integer and N is the total number of images
captured. If for instance, 5 images are captured, then if
the score meets or exceeds [N/2] or 3, then the pixel
P(i,j) is considered to be defective, and the value D(i,j)
is set to one (block 252). If not, the value D(i,j)
remains zero from its initialization. The threshold [N/2}
is only by way of example and may be modified in accordance
with the desired detection characteristic (such as

modifying false positive and false negative rates and
sensor characteristics.

Figure 3 shows the determining of an MND (Minimum
Neighboring Distance) according to an embodiment of the
invention.

A minimum neighboring distance (MND) for a given pixel
P(i,j) may be determined by considering the "distance" or
differentials between neighboring pixel values and that
given value. This may be expressed by the following
statement :

$MND(P(i,j)) = minimum_r \{|P(i,j)-P(m,n)|\}$, where (m,n)
is a set of locations of neighboring pixels N about the
location (i,j) and r is the rank order of a minimum chosen
from the set of resulting differences.

Figure 3 shows a typical Bayer pattern sensor array of
pixels about a location (i,j). In such sensors it is often
desirable to consider only those neighboring pixels in the
same color plane (R(ed), G(reen) or B(lue)). In the Bayer
pattern array a first row of the array has pixel locations
associated by alternating R and G planes and the subsequent
row with pixel locations associated by alternating G and B
color planes. The neighborhood N for each pixel location
will depend upon the color plane association of the pixel
P(i,j). The array of **Figure 3** is 7 rows by 7 columns and
shows an RGB Bayer pattern. A neighborhood N for the B
pixel P(4,4) that can be considered for computing the MND
of P(4,4) would include 8 of the nearest neighboring B
associated pixels namely those at (2,2), (2,4), (2,6),
(4,2), (4,6), (6,2), (6,4) and (6,6).

The MND tells roughly how close to neighboring pixels
a certain pixels response is. Assume that r=1 such that
the lowest ranking difference is taken to be the chosen

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minimum. The MND of P(4,4) considering the above
neighborhood would be found by taking the absolute value
difference of the intensity value P(4,4) and each of the
pixels belonging to the neighborhood. Then, the minimum of
these eight (in the case of P(4,4)) "distances" would
become the MND. For instance, consider the following
intensity values for the neighborhood N about P(4,4):
P(2,2)=100, P(2,4)=90, P(2,6)=95, P(4,2)=105, P(4,6)=110,
P(6,2)=85, P(6,4)=80 and P(6,6)=75. If P(4,4), the pixel
under consideration, has an intensity value of 102, the
minimum neighboring distance would be (102-100)=2. If r
were equal to 2, then the 2nd lowest difference (102-105)=3
is chosen. The rank order can be changed depending on
whether similar types of defects are to be found in a
neighborhood.

Likewise, a neighborhood N for the R pixel P(3,3) that
can be considered for computing the MND of P(3,3) would
include 8 of the nearest neighboring B associated pixels
namely those at (1,1), (1,3), (1,5), (3,1), (3,5), (5,1),
(5,3) and (5,5). A neighborhood N for the G pixel P(3,4)
that can be considered for computing the MND of P(3,4)
would include 8 of the nearest neighboring G associated
pixels namely those at (2,3), (2,5), (1,4), (4,3), (4,5),
(5,4), (3,6) and (3,2). In general, for B or R pixels
P(i,j) neighborhoods N are composed of pixels at (i-2,j-2),
(i,j-2), (i+2,j-2), (i-2,j), (i+2,j), (i-2,j+2), (i,j+2),
and (i+2,j+2). Likewise, in general, G pixels P(i,j) have
a neighborhood N of (i-1,j-1), (i+1,j-1), (i-2,j), (i+2,j),
(i-1,j+1), (i+1,j+1), (i,j-2) and (i,j+2). Where image
boundaries are exceeded, such values are simply excluded in
the neighborhood. Though the exemplary sensor array of
Figure 3 is an RGB sensor, any kind of color filter array

pattern (or even a monochrome pattern sensor array can also
be processed by the above procedure. The above
neighborhoods are given by way of example and may be
modified as necessary.

Figure 4 is a block diagram of an image processing
apparatus according to an embodiment of the invention.

Figure 4 is a block diagram of internal image
processing components of an imaging device incorporating
at least one embodiment of the invention. In the exemplary
circuit of **Figure 4,** a sensor 400 generates pixel
components which are color/intensity values from some
scene/environment. The n-bit pixel values generated by
sensor 400 are sent to a capture interface 410. Sensor 400
in the context relating to the invention will typically
sense one of either R, G, or B components from one "sense"
of an area or location. Thus, the intensity value of each
pixel is associated with only one of three (or four if G1
and G2 are considered separately) color planes and may form
together a Bayer pattern raw image. These R, G and B color
"channels" may be compressed and encoded separately or in
combination, whichever is desired by the application.
Capture interface 410 resolves the image generated by the
sensor and assigns intensity values to the individual
pixels. The set of all such pixels for the entire image is
in a Bayer pattern in accordance with typical industry
implementation of digital camera sensors.

It is typical in any sensor device that some of the
pixel cells in the sensor plane may not respond to the
lighting condition in the scene/environment properly. As a
result, the pixel values generated from these cell may be
defective. These pixel locations are called "defective
pixels." In one embodiment of the invention, a "pixel

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substitution" unit 415 may replace the value read out in each dead pixel by the intensity value immediate previously valid pixel in the row. A RAM 416 consists of the row and column indices of the dead pixels, which are supplied by the defective pixel substitution methodologies presented in various other embodiments. The methodology for detecting which pixels in the sensor are defective may be carried out by a computer system or other such device as illustrated in **Figure 5**. The resulting tally of row and column indices of the defective pixel locations may be loaded into RAM 416 via the bus 460 which facilitates data transfer in bi-directional capacity between the imaging apparatus and external devices. In an alternate embodiment substitution unit 415 may be eliminated from the imaging apparatus in favor of some form of post-processing, such as filtering or averaging, after the image is downloaded or is ready to be displayed.

In the imaging apparatus, companding module 425 is designed to convert each original pixel of n-bit (typically n=10) intensity captured from the sensor to an m-bit intensity value, where m<n (typically, m=8). Companding module 425 is not needed if the sensor 400 and capture interface 410 provide a standard 8-bit per-pixel value. Defective pixel detection should be performed in accordance with the relevant intensity range of the sensor which if originally is a higher bi-resolution such as 10-bit, should consider the high end of the intensity range to be 1023 and not 255 (for 8-bit intensity values) as discussed above.

A primary compressor 428 receives companded sensor image data and performs image compression such as JPEG. A RAM 429 can be used to store coefficients and/or quantization thresholds utilized in executing such

compression. Primary compressor 428 can be designed to
provide outputs which are sensitive to or corrective of
defective pixel locations and their values, sending such
compressed values to Encoder/Data Packer 430. When the
defective pixel location map is being generated on an
information device to which the imaging device of **Figure 5**
is connected, the deterministic approach described above is
best performed on pixels prior to their being compressed.

Each of the RAM tables 416, 426, 429 and 431 can
directly communicate with a bus 460 so that their data can
be loaded and then later, if desired, modified. Further,
those RAM tables and other RAM tables may be used to store
intermediate result data as needed. When the data in
storage arrays 440 is ready to be transferred external to
the imaging apparatus of **Figure 4** it may be placed upon bus
460 for transfer. Bus 460 also facilitates the update of
RAM tables 416, 426, 429 and 431 as desired. Depending on
the design of the apparatus, a diagnostic capture mode may
be provided that performs limited or no compression and no
data correction while the identifying defective pixels is
being undertaken.

Figure 5 is a system diagram of one embodiment of the
invention.

Figure 5 illustrates a computer system 510, which may
be any general or special purpose computing or data
processing machine such as a PC (personal computer),
coupled to a camera 530. Camera 530 may be a digital
camera, digital video camera, or any image capture device
or imaging system, or combination thereof and is utilized
to capture an image of a scene 540. Essentially, captured
images are processed by an image processing circuit 532 so
that they can be efficiently stored in an image memory unit

534, which may be a RAM or other storage device such as a
fixed disk. The image(s) contained within image memory
unit 534 that is destined for computer system 510 can be
according to one embodiment of the invention, for the
purpose of determining the defective pixel locations of the
camera 530. In most digital cameras that can perform still
imaging, images are stored first and downloaded later.
This allows the camera 530 to capture the next object/scene
quickly without additional delay. The use of a computer
system 510, particularly in detecting defective pixel
locations of the camera, reduces the computation/storage
requirements of the camera 530 allowing for a less complex
and thus, more inexpensive manufacture.

The image processing circuit 532 carries out the pixel
substitution (if any), companding and compression of images
captured by the camera 530. When a captured image, whether
compressed or raw, is downloaded to computer system 510, it
may be decoded and then rendered to some output device such
as a printer (not shown) or to a monitor device 520. The
execution of the defective pixel detection methodology
described above, and image decompression, if needed, may
be achieved using a processor 512 such as the Pentium^{TM}
processor with MMX Technology (a product of Intel
Corporation) and a memory 511, such as RAM, which is used
to store/load instruction addresses and result data.

The application(s) used to perform the detecting of
defective pixels based on a series of images downloaded
from camera 530 may be from an executable compiled from
source code written in a language such as C++. The
instructions of that executable file, which correspond with
instructions necessary to scale the image, may be stored to

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a disk 518 or memory 511. Further, such application
software may be distributed on a network or a computer-
readable medium for use with other systems.

When an image, such as an image of a scene 540, is
captured by camera 530, it is sent to the image processing
circuit 532. Image processing circuit 532 consists of ICs
and other components which may execute, among other
functions, the compression of the image pixel data set
compensated by defective pixel correction. The image
memory unit 534 will store the compressed/encoded image
data. Once all pixels are processed and stored or
transferred to the computer system 510 for rendering the
camera 530 is free to capture the next image. When the
user or application desires/requests a download of images,
the encoded image data in the image memory unit, are
transferred from image memory unit 534 to the I/O port 517.
I/O port 517 uses the bus-bridge hierarchy shown (I/O bus
515 to bridge 514 to system bus 513) to temporarily store
the data into memory 511 or, optionally, disk 518.
Computer system 510 has a system bus 513 which facilitates
information transfer to/from the processor 512 and memory
511 and a bridge 514 which couples to an I/O bus 515. I/O
bus 515 connects various I/O devices such as a display
adapter 516, disk 518 and an I/O port 517, such as a serial
port. Many such combinations of I/O devices, buses and
bridges can be utilized with the invention and the
combination shown is merely illustrative of one such
possible combination.

According to one embodiment of the invention, the
detecting of defective pixels may be achieved on computer
system 510 by downloading and analyzing a series of images
from camera 530. The defective pixel location data may be

stored in a disk, memory 511 or other storage mechanism and can be used in perform correction or enhancement of any downloaded image. Post download correction of defective image locations eliminates the need for incorporating such features into the camera 530. Computer system 510 during defective pixel detection will perform such computations as the computation of MNDs, comparing these to a threshold, tallying the Defective Vote score and storing of a defective pixel map.

The exemplary embodiments described herein are provided merely to illustrate the principles of the invention and should not be construed as limiting the scope of the invention. Rather, the principles of the invention may be applied to a wide range of systems to achieve the advantages described herein and to achieve other advantages or to satisfy other objectives as well.

CLAIMS:

What is claimed is:

1.   A method comprising:

downloading a sequence of images from an image sensor; and

marking on a map a pixel location of said sensor defective if a Defective Vote score exceeds a first threshold, said score tallied over all said captured images.

2.   A method according to claim 1 wherein downloading includes:

connecting said sensor to a host computer; and capturing said images using said sensor.

3.   A method according to claim 1 wherein said marking includes:

determining for each said image a minimum neighboring distance about said pixel location; and

if said minimum neighboring distance exceeds a second threshold, then increasing said Defective Vote score by one.

4.   A method according to claim 3 wherein said minimum neighboring distance is determined by:

computing the absolute value of the intensity value differences between said pixel location and each of a set of neighboring pixel locations in said each image; and

finding a minimum among said absolute value of intensity value differences, said minimum set to be the minimum neighboring distance.

5.   A method according to claim 4 wherein the neighborhood of said neighboring pixels is determined in accordance with the color plane association of said pixel location whose defectiveness is being determined.

6.   A method according to claim 1 wherein said sensor is arranged in a Bayer pattern.

7.   A method according to claim 1 wherein said first threshold is the number of images downloaded divided by a fixed number, said fixed number determined by the level of false positive and false negative rate.

8.   A method according to claim 1 wherein said sensor is incorporated in a digital camera.

9.   An article comprising a computer readable medium having instructions stored thereon which when executed causes:
    downloading a sequence of images from an image sensor; and
    marking on a map a pixel location of said sensor defective if a Defective Vote score exceeds a first threshold, said score tallied overall said captured images.

10.   An article according to claim 9 wherein said downloading is caused by:
    connecting said sensor to a host computer; and
    capturing said images using said sensor.

11. An article according to claim 9 wherein said marking is caused by:

determining for each said image a minimum neighboring distance about said pixel location; and

if said minimum neighboring distance exceeds a second threshold, then increasing said Defective Vote score by one.

12. A system comprising:

a memory capable of storing instructions and data related to defective pixel detection;

a processor coupled to said memory, said processor adapted to execute said instructions and manipulate said data to determine which pixels of an image sensor are defective, said instructions including:

downloading a sequence of images from an image sensor; and

marking on a map a pixel location of said sensor defective if a Defective Vote score exceeds a first threshold, said score tallied overall said captured images.

13. A system according to claim 12 further comprising:

an image sensor providing data in the form of pixel intensity values, said sensor adapted to capture each said image.

14. A system according to claim 13, comprising:

a defective pixel location memory adapted to store locations of pixels determined defective.

15.   A system according to claim 14 wherein image captures of said sensor are corrected in those pixel locations determined to be defective.

16.   A method according to claim 5 wherein said minimum is chosen not to be the lowest ranking difference.

17.   A method according to claim 2 wherein capturing of images includes increasing the exposure time of said sensor to a given scene when detecting Stuck Low defects.

18.   A method according to claim 2 wherein capturing of images includes decreasing the exposure time of said sensor to a given scene when detecting Stuck High defects.

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┌─────────────────────────────────────┐
│   CONNECT CAMERA TO HOST P.C.        │
│                              100     │
└─────────────────────────────────────┘
                  │
                  ▼
┌─────────────────────────────────────┐
│   CAPTURE N IMAGES                   │
│                              110     │
└─────────────────────────────────────┘
                  │
                  ▼
```

NO ◄── ANY PIXEL LOCATIONS REMAINING TO BE CLASSIFIED? 120

END

YES

```
┌─────────────────────────────────────┐
│   SCAN CAPTURED IMAGES AND           │
│   DETERIMINE SCORE                   │
│                              130     │
└─────────────────────────────────────┘
                  │
                  ▼
┌─────────────────────────────────────┐
│   IF SCORE EXCEEDS                   │
│   THRESHOLD T, CLASSIFY AS           │
│   DEFECTIVE                  140     │
└─────────────────────────────────────┘
                  │
                  ▼
┌─────────────────────────────────────┐
│   UPDATE MAP TO INDICATE             │
│   DEFECTIVE PIXEL                    │
│                              150     │
└─────────────────────────────────────┘
```
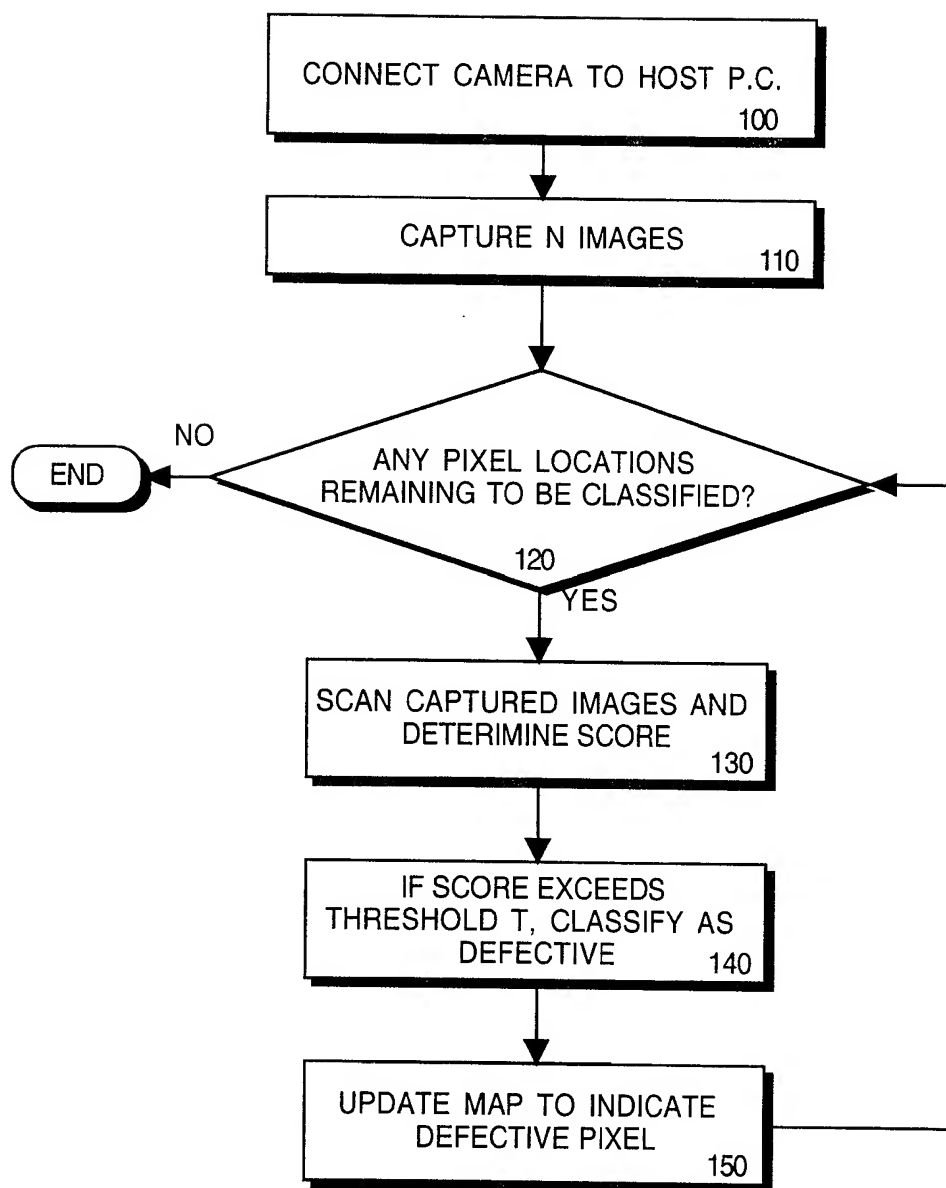
FIG. 1

100   CONNECTER CAMÉRA À PC HÔTE

110   CAPTURE DE N IMAGES
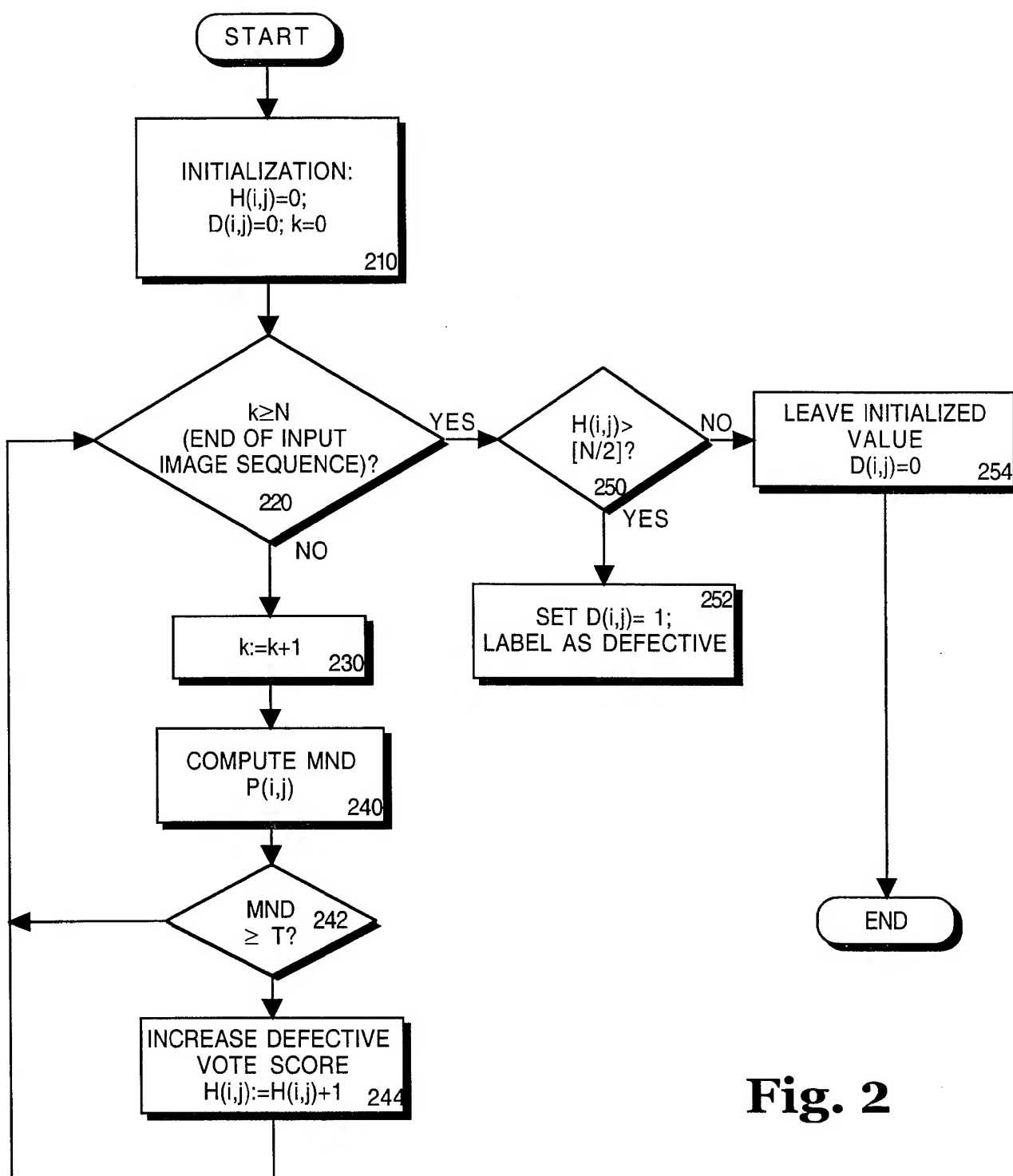
FIN

NON

120   RESTE-T-IL DES EMPLACEMENTS PIXEL À CLASSER ?

OUI

130   BALAYER LES IMAGES CAPTURÉES ET DÉTERMINER LE RÉSULTAT

140   SI LE RÉSULTAT DÉPASSE LE SEUIL T, CLASSER SOUS DÉFECTUEUX

150   METTRE LA CARTE À JOUR POUR INDIQUER LE PIXEL DÉFECTUEUX

START

INITIALIZATION:
H(i,j)=0;
D(i,j)=0; k=0
210

k≥N
(END OF INPUT
IMAGE SEQUENCE)?
220

YES

H(i,j)>
[N/2]?
250

NO

LEAVE INITIALIZED
VALUE
D(i,j)=0   254

NO

YES

k:=k+1   230

SET D(i,j)= 1;
LABEL AS DEFECTIVE   252

COMPUTE MND
P(i,j)
240

MND
≥ T?   242

END

INCREASE DEFECTIVE
VOTE SCORE
H(i,j):=H(i,j)+1   244

Fig. 2

$$j \longrightarrow$$

	1	2	3	4	5	6	7
1	R	G	R	G	R	G	R
2	G	B	G	B	G	B	G
3	R	G	R	G	R	G	R
4	G	B	G	B	G	B	G
5	R	G	R	G	R	G	R
6	G	B	G	B	G	B	G
7	R	G	R	G	R	G	R
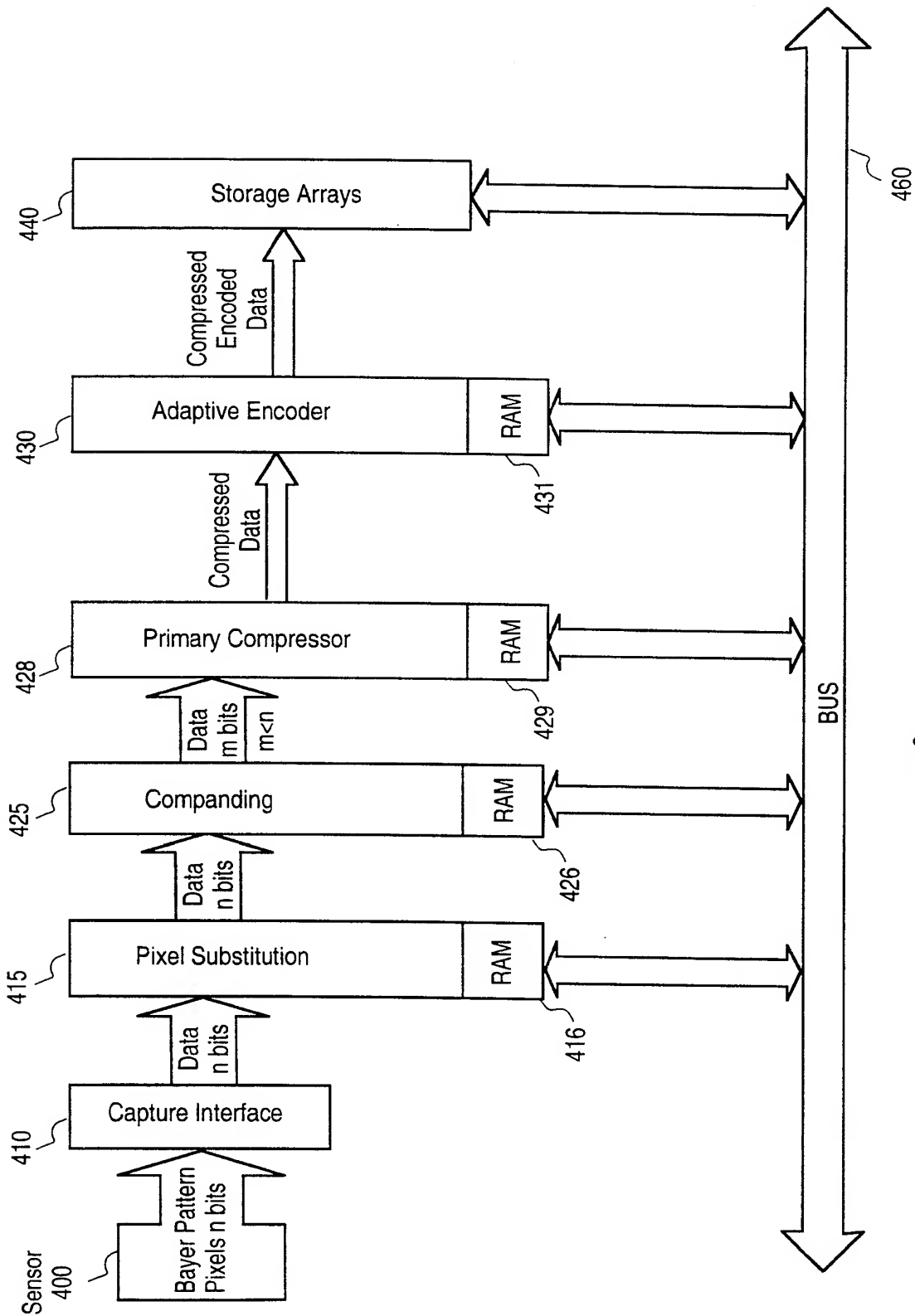
$i \downarrow$

Fig. 3

Fig. 4

COMPUTER SYSTEM
510

PROCESSOR ~512

MEMORY ~511

SYSTEM BUS
513

518

DISK

BRIDGE 514

I/O BUS
515

516

DISPLAY
ADAPTER

I/O PORT ~517

IMAGE
MEMORY
UNIT
534

DECODED AND
DECOMPRESSED
IMAGE 550

SCENE
540

MONITOR 520

IMAGE
PROCESSING/
ENCODING
CIRCUIT
532

CAMERA
530

Fig. 5
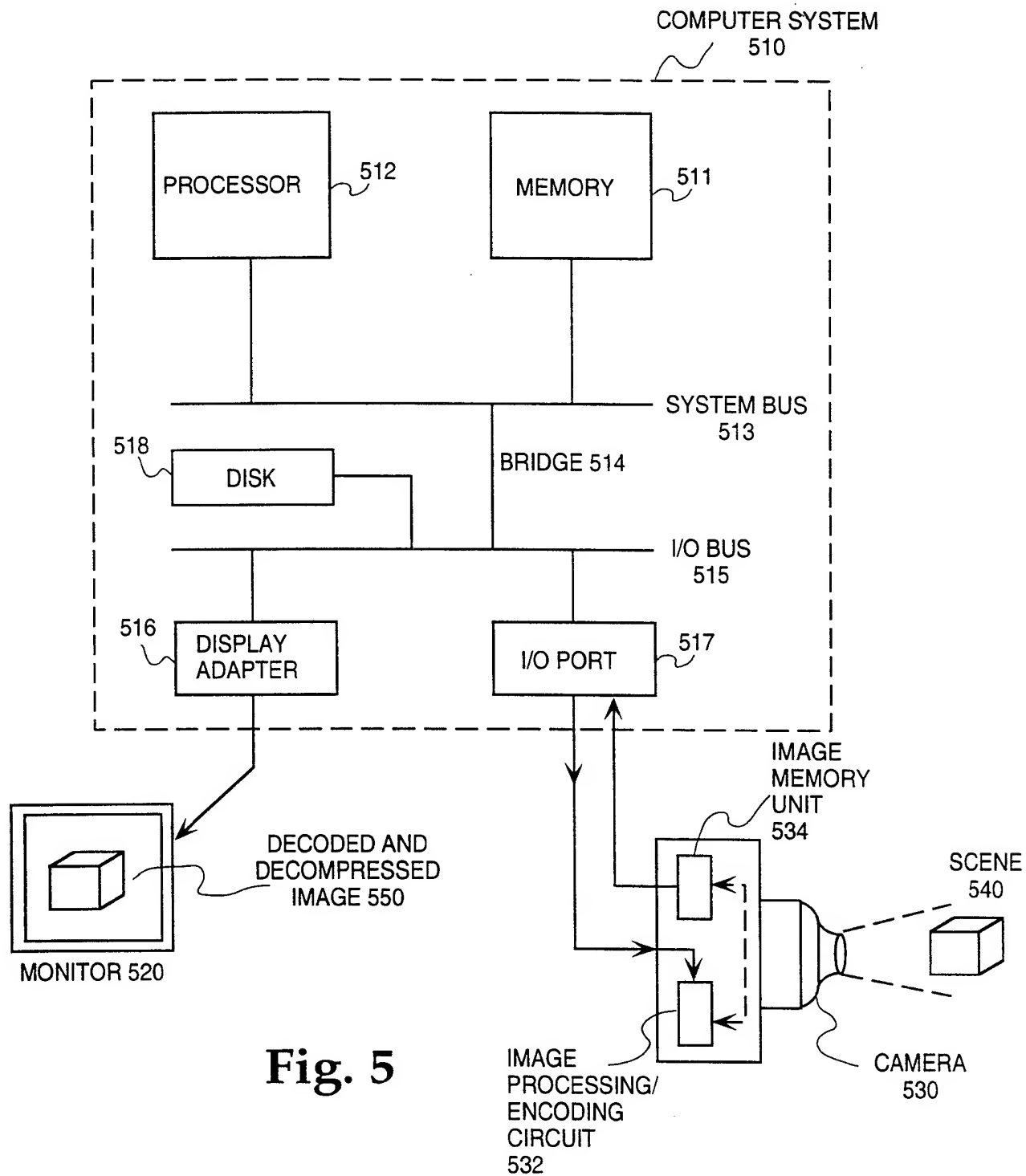
INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7   H04N5/217

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7   H04N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, INSPEC, COMPENDEX, IBM-TDB

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 762 741 A (SANYO ELECTRIC CO) 12 March 1997 (1997-03-12) page 3, line 6 – line 57 page 6, line 34 – line 40 page 8, line 29 – line 31 page 10, line 19 – line 45 page 11, line 2 – line 5 figures 1,5-7 ---	1,2,6, 8-10, 12-15
A	US 4 969 198 A (BATCHELDER JOHN S ET AL) 6 November 1990 (1990-11-06) column 3, line 59 –column 6, line 57 figures 1-6.2 --- -/--	1-3,9-14

[X] Further documents are listed in the continuation of box C.   [X] Patent family members are listed in annex.

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"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
22 June 2000	05/07/2000

Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Didierlaurent, P

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page 1 of 2

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication,where appropriate, of the relevant passages	Relevant to claim No.
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			JP	9065379 A	07-03-1997
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			WO	9203009 A	20-02-1992